



Order Number

Serial Number

## PRODUCT TEST MANUAL

**3A32K75**

**DMT / DMS RELAY**

<b>Issue Level</b>	<b>Date</b>	<b>Summary of changes</b>
A	15/09/10	Initial Issue

Due to RMS continuous product improvement policy this information is subject to change without notice.

<b>Author</b>	<b>Checked &amp; Registered</b>	<b>.pdf file created</b>	<b>Released</b>
MVL	DW	DW	



**1. ASSOCIATED DRAWINGS**

172-032-175                      Wiring Diagram  
 TfA 62141 Issue D 31/08/09.  
 TfA 62133 Issue H 2/09/02.

**2. HIGH VOLTAGE TESTING**

a)      Apply 2kV RMS 50Hz between terminal Groups 1 and 2 in Table 1 for 1 minute.

**TABLE 1**

<b>GROUP 1</b>	<b>GROUP 2</b>
All Terminals	Frame
2 & 4	Other Terminals +E
26 & 28	Other Terminals +E
1 & 5	Other Terminals +E
23 & 27	Other Terminals +E
12 & 18	Other Terminals +E
11 & 17	Other Terminals +E
22 & 24	Other Terminals +E

**3. TEST PROCEDURE**

**DMT RELAY**

a)      Check coil resistance across 2 & 4 is 500  $\Omega$  +/- 25  $\Omega$ .

		<b><math>\Omega</math></b>
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b)      Check the operate voltage applied to 2 & 4 is 12V maximum DC  
 c)      Check the release voltage is 1V DC (approx.)

Pickup Volts		<b>V</b>
Dropout Volts		<b>V</b>

**DMS RELAY**

a)      Check coil resistance across 26 & 28 is 0.2  $\Omega$  +/- 5%.

		<b><math>\Omega</math></b>
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b)      Check that the operate current applied to 26 & 28 is 0.45A DC maximum.  
 The release current is not critical.

Pickup Current		<b>A</b>
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**4. GENERAL & FUNCTIONAL**

- a)      Check that relay label is identified as "DMT/ DMS RELAY".
- b)      Check for correct operation of both flag reset mechanisms.
- c)      Check that the relay is electrically sound and mechanically robust as per Standard Inspection & Test Schedule 903-000-026.

<b>BATCH QTY</b>		<b>PASS</b>	
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TESTED BY: \_\_\_\_\_ DATE: \_\_\_\_\_