



Order Number

Serial Number

## 2SY110K5 TEST PROCEDURE

### SYNCHRONOUS CHECK RELAY

#### 1. TEST EQUIPMENT REQUIRED

Doble  
Digital Voltmeter  
Oscilloscope, Dual Trace  
Frequency & Period Counter  
PU/DO Measuring Instrument  
Decade Boxes  
High Voltage Test Equipment

#### 2. ASSOCIATED DRAWINGS

171-119-105	2SY110K5 Wiring Diagram
660-116-205	Circuit Diagram, PCB Phase Angle Measuring
660-116-305	Loading Diagram, PCB Phase Angle Measuring
660-128-201	Circuit Diagram, PCB Quad Voltage Sensing & Timer
660-128-301	Loading Diagram, PCB Quad Voltage Sensing & Timer

#### 3. HIGH VOLTAGE TESTING

- a) Apply 2KV RMS 50Hz between all terminals strapped together and frame.
- b) Apply 3 5KV 1/50us pulses of each polarity between all terminals strapped together and frame.

## 4. CALIBRATION & TEST PROCEDURE

### 4.1 General

The phase angle measuring circuitry in this unit is fed from a low voltage (10 volt nominal) winding on each of the two input interfacing transformers. The two input signals are fed into separate squaring amplifiers and the output square waves mixed to generate a rectangular wave with the negative going pulse length proportional to the incoming phase angle difference. This waveform controls the up integration time of a linear integrator and when the negative going pulse has passed, the integrator resets to zero, ready for the next pulse.

The resultant output waveform is triangular with a linear rising edge and exponentially decaying trailing edge. The amplitude is proportional to the phase difference between the AC input signals. A front panel variable threshold level detector is used to sense if the height of this waveform exceeds a pre-set value (representing the phase angle setting). The resultant output pulses edge clock a 3 stage binary counter to give a continuous "out of phase" signal if this condition exists. A second binary counter (4 stage) is clocked by the integrator control waveform and is reset by any "out of phase" pulses. If this counter times out it resets the 3 stage counter, thus signalling the "in phase" condition.

The voltage sensing circuitry used on the 660/128-1 PCB contains two identical "perfect" rectifier and smoothing circuits each fed from a 10 Volt transformer secondary winding. The DC outputs are each fed into two separate comparators to give a logic level corresponding to the following:

$V_{Bus} > 80\%$     $V_{Line} > 80\%$     $V_{Bus} > 15\%$     $V_{Line} > 15\%$

These signals are fed via combinational logic on the 660/238-1 PCB back to the timer initiate input on the 660/116-5.

The timer on the voltage measuring board is initiated from the abovementioned logic circuitry and contains a front panel variable

oscillator and ripple counter to give a continuous output “high” when the count reaches 8192.



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#### 4.2 Calibration of 660/128-1 Voltage Sensing Circuit

- a) Component reference numbers refer to Circuit Diagram 660-128-201.
- b) Cut links A, B, C on the MC14541 to set it to delay pickup 1-10 sec operation.
- c) Apply 50 Volt auxiliary supply between enclosure terminals 3 (positive) and 2 (negative).
- d) Select switches dead bus, dead line, MIN Bus and MIN Line.
- e) Apply AC amplitude and phase variable supplies to the unit as per Wiring Diagram 171-110-105.
- f) Set Bus input to 88 volts and adjust trimpot R25 (“B80”) until PCB pin 23 just goes high at this input voltage. (V Bus > 88V.)

Minimum	Nominal	Maximum	Actual	Units
86	88	90	<input type="text"/>	Volts

- g) Set Bus input to 16.5 volts and adjust trimpot R27 (“B15”) until PCB pin 22 just goes high at this input voltage. (V Bus < 16.5V.)

Minimum	Nominal	Maximum	Actual	Units
15	16.5	18	<input type="text"/>	Volts

- h) Set line input to 88 Volts and adjust R29 (“L80”) until PCB pin 13 just goes high at this input voltage. (V Line > 88V.)

Minimum	Nominal	Maximum	Actual	Units
86	88	90	<input type="text"/>	Volts

- i) Set line input to 16.5 Volts and adjust trimpot R31 (“L15”) until PCB pin 12 just goes high at this input voltage. (V Line < 16.5V.)

Minimum	Nominal	Maximum	Actual	Units
15	16.5	18		Volts



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#### 4.3 Calibration of 660/128-1 Timer

- Initiate timer by taking PCB pin 8 to zero volts (connect pin 17 to pin 8).
- Adjust trimpot R18 to give a scale ends minimum ratio of 10:1 as measured at PCB pin 11 irrespective of actual values.
- Check the following accuracy initiating the timer via pin 8. Note that waveform period at PCB pin 11 at maximum time setting is approximately 2.441ms.

Minimum	Nominal	Maximum	Actual	Unit
0.95	1.0	1.05		Seconds
3.80	4.0	4.20		
6.65	7.0	7.35		
9.50	10.0	10.50		

#### 4.4 Calibration of 660/116-5 Phase Angle Measuring Circuitry

- Component reference numbers refer to Circuit Diagram 660-116-205.
- Apply 100 Volts 50Hz to Bus and Line inputs. Set phase difference to zero. Measure by using a Dual Beam Oscilloscope or Phase Angle Meter.
- Check that IC1 pin 8 is high. If a small phase difference exists between the Bus and Line inputs a small negative going pulse of width equal to the phase difference will appear at pin 8. If either of the input transformers is incorrectly wired IC1 pin 8 waveform will be a square wave for the "in phase" condition.
- Set trimpot to R22 to the middle of its range and the dial setting pot R21 to 50° .

- e) Set incoming phase angle to 50° and adjust trimpot R15 until PCB pin 6 just goes high (in phase condition).
- f) Set incoming phase angle and dial pot setting to 10°.
- g) Adjust R22 until PCB pin 6 just goes high.
- h) Repeat the above steps until the dial scale is calibrated.



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**4.4 Calibration of 660/116-5 Phase Angle Measuring Circuitry(cont)**

- i) Check setting accuracy as per table below.

Minimum	Nominal	Maximum	Actual	Unit
9.5	10	10.5		Degrees
19.0	20	21.0		
28.5	30	31.5		
38.0	40	42.0		
47.5	50	52.5		

**5. GENERAL & FUNCTIONAL**

- a) Check for correct operation of the timer logic by observing that PCB pin 8 (motherboard avlug L1) goes low in the following cases.
- b) Bus voltage greater that 88 Volts and line voltage greater than 88 Volts and inputs “in phase”.
- c) Bus voltage greater than 88 Volts and line voltage less than 16.5 Volts and Dead Line switch “in”.
- d) Line voltage greater than 88 Volts, bus voltage less than 16.5 Volts and Dead Bus switch “in”.
- e) Bus and Line voltages 30V, Min Bus and Min Line switches “in” and inputs “in” phase.
- f) Check that the relay is electrically sound and mechanically robust as per Standard Inspection & Test Schedule 903-000-026.



PASS

TESTED BY : \_\_\_\_\_ DATE : \_\_\_\_\_