



Order Number

Serial Number

## PRODUCT / TEST MANUAL

**2C59K18**

**DEFINITE TIME  
OVERCURRENT RELAY**

<b>Issue Level</b>	<b>Date</b>	<b>Summary of changes</b>
A	01/10/1998	Initial issue.

Due to RMS continuous product improvement policy this information is subject to change without notice.

<b>Document updated</b>	<b>Checked</b>	<b>Registered</b>	<b>.pdf file created</b>	<b>.pdf uploaded to web site</b>

## 1. DESCRIPTION OF RELAY

The 2C59K18 is a 19" rack mounted 3 Rack Unit High Definite Time Overcurrent Relay employing electronic measuring and timing elements and having electromechanical relay output contacts. Modular construction is used, enabling the instantaneous current sensing, timer and signalling relays to be withdrawn

## 2. SPECIFICATION

DC Auxiliary Supply Voltage	D125	+15% -20%
DC Auxiliary Supply Burdens (at 125V)		
Current Sensing Circuitry (excluding signalling relay burden)	<3.5W	
Timer (excluding signalling relay burden)	<2.5W	
Signalling Relays operated	<40W	
AC Current Sensing Range	.2 - .8A	
AC Current Sensing Burden	<0.5VA/phase	
AC Current DO/PU Ratio	70% nominal	
AC Current Sensing Element Operate Time (including signalling relay response time)		
Pickup 1.5 x <1 <40 x setting	<20ms	
Dropout 1.5 x <1 <40 x setting	<20ms	
Timer Range - 100 - 500 ms	+10ms	
Timer Reset Time (overshoot time)	<7ms	
Timer Repeatability Error	<+2% of setting	
Operating Temperature Range	0°C to 55°C	

## 3. TEST EQUIPMENT REQUIRED

DC Auxiliary Supply	AC Variable Current Supply
Digital Voltmeter	Frequency Counter
Oscilloscope	HV Test Equipment
Electronic Counter (for measuring operate & release times).	

## 4. ASSOCIATED DRAWINGS

159-059-018	2C59K18 Descriptive Manual
159-059-218	2C59K18 Master Circuit Diagram
660-108-206	Circuit Diagram PCB Current Sensing
660-108-306	Loading Diagram PCB Current Sensing
660-198-201	Circuit Diagram PCB Timer
660-198-301	Loading Diagram PCB Timer
660-197-301	Loading Diagram PCB Instantaneous Relays
660-162-311	Loading Diagram PCB Output Relays
660-162-310	Loading Diagram PCB Output Relays
660-161-301	Loading Diagram PCB Motherboard

## 5. HIGH VOLTAGE TESTING

- a) Apply 2KV RMS 50Hz between terminal groups 1 and 2 in table 1 below for one minute.
- b) Apply three 5KV 1/50us pulses of each polarity between terminal groups 1 and 2 in table 1 below.

**TABLE 1**

<u>GROUP 1</u>	<u>GROUP 2</u>
1 - 8 , 11 - 43 ,46 - 54 , 56 - 62	9, 10, 44, 45, 55
1 - 47, 56 - 62	48 - 53 ,55
All terminals	Frame (Earth)

- c) Apply 1KV RMS for one minute between the terminal groups as listed in table 2 below.

**TABLE 2**

<u>GROUP 1</u>	<u>GROUP 2</u>
13 - 15, 18 - 20, 23 - 25, 28 - 30, 33 - 35, 38, 43,47,57,59,62	11, 16, 21, 26, 31, 37, 40, 42, 46, 56, 58, 60, 61

## 6. CALIBRATION & TEST PROCEDURE

### 6.1 Overcurrent Sensing PCB (660/108-6)

This PCB contains 3 identical circuits fed from separate current transformers mounted in the main chassis. Each sensing circuit has an open collector output relay drive transistor. The operate times are measured from the time of application of input current to closure of contact on the output relay mounted on 660/197-1 Relay Board. The transformers are precalibrated at test with trimpots R1, R2 and R3 (159-059-215 reference) to permit interchange of boards between units.

- a) Plug 660/108 board into unit. (Each phase on this PCB picks up when 140mV is applied to the input, with dial at mid-scale).
- b) Check that dial pot knobs have equal overtravel at either end.
- c) Connect RMS measuring DVM across phase A PCB input (pins 26 and 28, or terminal block TB2-3 and TB2-4) and apply 125V Auxiliary Supply.
- d) Apply 0.5A input and adjust trimpot R1 (on Motherboard) until the voltage across its terminals is 140mV.
- e) Connect DVM across phase B PCB input (pins 16 and 18, or terminal block TB3-3 and TB3-4) and apply 125V Auxiliary Supply.
- f) Apply 0.5A input and adjust trimpot R2 (on Motherboard) until the voltage across its terminals is 140mV.



### 6.1 Overcurrent Sensing PCB (660/108-6) (Cont)

- g) Connect DVM across phase C PCB input (pins 8 and 10, or terminal block TB4-1 and TB4-2) and apply 125V Auxiliary Supply.
- h) Apply 0.5A input and adjust trimpot R3 (on Motherboard) until the voltage across its terminals is 140mV.
- i) Check that Test Point "5" waveform is clean, and varies by a factor of four to one in amplitude as the dial pot is moved from min. to max. setting. Adjust R3 to achieve the 4:1 ratio.
- j) Check that Test Point "6" waveform is as smooth as possible ie. symmetrical 3 phase ripple). If percentage ripple is too great, C6 may be altered to achieve best symmetry.
- k) Check that pickup currents are within specification at the following settings:

<u>SETTING</u>	<u>MIN</u>	<u>MAX</u>	<u>NOM</u>	<u>UNITS</u>
0.2	0.18	0.22	0.20	A
0.4	0.36	0.44	0.40	A
0.6	0.54	0.66	0.60	A
0.8	0.72	0.88	0.80	A

- l) Check that DO/PU ratio is between 70% and 75%, repeating step above if necessary.

**ACTUAL**   %

- m) Repeat steps 9 to 10 for input B, monitoring test points 3 and 4 in lieu of 5 and 6, adjusting R24 in lieu of R3, and check that pickup currents are within specification at the following settings:

<u>SETTING</u>	<u>MIN</u>	<u>MAX</u>	<u>NOM</u>	<u>UNITS</u>
0.2	0.18	0.22	0.20	A
0.4	0.36	0.44	0.40	A
0.6	0.54	0.66	0.60	A
0.8	0.72	0.88	0.80	A

- n) Check that DO/PU ratio is between 70% and 75%.

**ACTUAL**   %

- o) Repeat steps 9 to 10 for input C, monitoring test points 1 and 2 in lieu of 5 and 6, adjusting R45 in lieu of R3, and check that pickup currents are within specification at the following settings:

### 6.1 Overcurrent Sensing PCB (660/108-6) (Cont)

<u>SETTING</u>	<u>MIN</u>	<u>MAX</u>	<u>NOM</u>	<u>UNITS</u>
0.2	0.18	0.22	0.20	A
0.4	0.36	0.44	0.40	A
0.6	0.54	0.66	0.60	A
0.8	0.72	0.88	0.80	A

- p) Check that DO/PU ratio is between 70% and 75%.

<u>ACTUAL</u>	<u>UNITS</u>
	%

### 6.2 Operate Time Check

Connect timing apparatus to measure time delay between application of AC input current and operation of instantaneous relay K1 (Rail Mounted Terminals 38 and 37).

a)	Set input A to 2 A on 0.2 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms
b)	Set input A to 8 A on 0.8 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms
c)	Set input B to 2 A on 0.2 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms
d)	Set input B to 8 A on 0.8 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms
e)	Set input C to 2 A on 0.2 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms
f)	Set input C to 8 A on 0.8 Setting		
	Check PU time at 100 V	<u>MAX</u> 19 ms	<u>ACTUAL</u> ms
	Check DO time at 150 V	19 ms	ms

### 6.3 Timers

- a) Cut links A, C and E to set the divide ratio to 256.
- b) Connect period counter between Timer IC1 pin 1 and 0V (Avlugs J & L **A** Ø , N & Q **B** Ø , R & T **C** Ø respectively), and time interval measuring time between application of 125V (K1 Overcurrent element picked up) and closure of K2 contact (Rail Terminals 46 & 47 **A** Ø, 50 & 57 **B** Ø, 58 & 59 **C** Ø).
- c) Adjust trimpot R4 to give a maximum to minimum period ratio of 5:1 for the dial scale end settings and pad C2 with C2b as necessary to achieve .5s scale maximum time. Readjust R4 as necessary to achieve full calibration as follows:

<u>SETTING</u>	<u>MIN</u>	<u>MAX</u>	<u>NOM</u>	<u>A Ø</u>	<u>B Ø</u>	<u>C Ø</u>
0.1	0.09	0.11	0.1	sec	sec	sec
0.2	0.19	0.21	0.2	sec	sec	sec
0.3	0.29	0.31	0.3	sec	sec	sec
0.4	0.39	0.41	0.4	sec	sec	sec
0.5	0.49	0.51	0.5	sec	sec	sec

### 7. GENERAL & FUNCTIONAL TEST

- a) Check that relays K3, K4, K5, K6, K7, K8 operate correctly when Auxiliary Supply is applied to their respective coils, and that all contacts are functional and correctly wired.  

**ACTUAL** OK
- b) Check that the reset push button resets relay K8 and its indicator LED. Check that K8 output contacts are correctly wired and functional (Terminals 42 & 43, 61 & 62).  

**ACTUAL** OK
- c) Check that relay K9 picks up when Auxiliary Supply is applied to the unit. Check that its output contacts are correctly wired and functional (Terminals 9 & 10, 44 & 45).  

**ACTUAL** OK
- d) Check that each of the plug-in boards have been correctly polarised.  

**ACTUAL** OK
- e) Check that the relay is electrically sound and mechanically robust as per Standard Inspection & Test Schedule 903-000-026

PASS

TESTED BY : \_\_\_\_\_ DATE : \_\_\_\_\_

### 8. CONNECTION DIAGRAM

Refer to drawing 159-059-218